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## Analysis of micro and nano plastic particles on porous filter cascade systems

In the last years the research on micro and nanoplastic (NMP) particles in water and in air is growing very fast. Routines for analysis of microparticles in the range of 100 to 10  $\mu\text{m}$  are very well established from particle analysis to mass spectroscopy [1]. Current efforts are focused in the submicrometer to nanometer range down to few tens of nanometer [2].

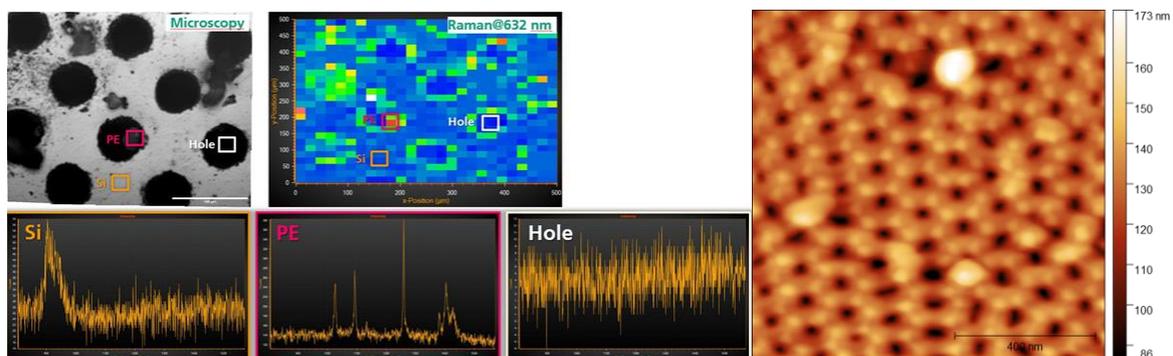
In this work we present an novel filtration system for micro and nanoparticles using a cascade stack with two different filter membrane. The first filter with large pores (with diameter down to 1  $\mu\text{m}$ ) is produced by laser drilling or chemical etching. The second filter is fabricated by chemical etching of  $\text{Al}_2\text{O}_3$  and can be used for filtration of particles down to few tens of nanometers [3]. The selectivity can be adjusted in principle through the filter porosity. The main advantage of our filter system is the flexibility to be used by both scientific communities, first one working in mass spectrometry and the second one in particle analytics. Especially the second community is interested in the number of particles in size fractions, the overall size distribution as well as the chemical composition. Moreover, both materials, Si and  $\text{Al}_2\text{O}_3$  are very well suited for many analytical NMP applications like  $\mu$ -Raman spectroscopy, SEM AFM, AFM-Raman or other nanoanalytical instrumentations.

As an example, we present here the latest results on NMP particle identification using Raman spectroscopy of two model materials, PET and PS. PET reference NMP material is prepared by cryo milling with an average particle size of 22  $\mu\text{m}$ , PS particles are monodisperse with mean diameter of 140 nm.

### References

- [1] Bauer, J., et al. (2019). Microplastic detection and analysis in water samples. IC SEWEN19, Qatar, Springer nature
- [2] P.-T.Miclea, S. Richter, C. Hagendorf, Size-selective nano and micro plastic particle analysis on nano-porous membrane filter cascades, *Appl. Res.*, (2022), submitted
- [3] SmartMembranes (2020). "SmartPor: Nanoporous Alumina." from <http://www.smartmembranes.de/en/products/nanoporous-alumina/>

### Figures



**Figure 1:** PE microparticles on Si Filter with pore size of 50  $\mu\text{m}$  (left) and AFM image of PS and PE nanoparticles on  $\text{Al}_2\text{O}_3$  Filter with pore size of 90 nm (right)